

Hot air blower type ErOm IBL

OPERATING MANUAL



SAFETY



Danger to life when opening the device as live components and connections are exposed. Unplug the device before opening it.



Danger of fire and explosion if the device is used incorrectly. Demonstrate the necessary caution when using the welding machine near combustible materials. Never use the device in inflammable areas.



Danger of burns

Do not touch the hot air device when it is still hot. Let the device cool down.



Connect the device to a **socket with protective earth conductor**.

Any interruption of the protective earth conductor within or outside the device is dangerous! Only use extension cables with protective earth conductor and a minimum diameter of 2.5 mm².



The **voltage rating** stated on the nameplate must correspond to the mains voltage.

Consult your local electricity supplier if necessary.



For personal protection, the device must be connected to a residual current circuit breaker before using it on construction sites.



Do not leave the device unobserved. Hot air radiation of the hot air device may ignite combustible materials. Heat may reach inflammable materials that are not visible or obvious. The tool must not be used by children or people with limited physically, sensory or mental ability. Children must be supervised to prevent that they play with the tool.



Protect the device from damp and wet!

WARRANTY AND LIABILITY

Warranty and liability apply from the date of purchase (documented by the invoice/delivery note) according to the currently valid general terms of business from BAK. BAK refuses to honour any warranty for devices which are not in their original condition. BAK devices may never be reconfigured and/or modified.

BAK reserves the right to deny any responsibility if this is ignored. No liability can be assumed by BAK for incorrect installation and/or use as well as natural wear and tear of components (e.g. heating elements).

Note:

This operating manual must be available to the installation and operating personnel at all times. Read these operating instructions carefully before installing and using the device.

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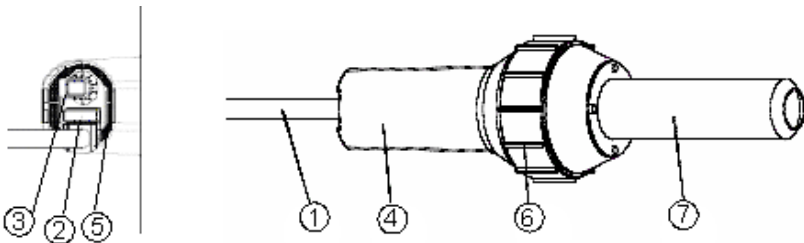
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INTENDED USE

- **Heating-up** for forming, bending and sealing of thermoplastic semi-finished materials.
- **Drying** of water-damp surfaces and joints.
- **Shrinking** of heat-sink sleeves, films, tapes, solder sleeves and moulded parts.
- **Activating / dissolving** of solvent free adhesives and fusion adhesives.
- **Removing** old shellac, oil and resin paints and under seals on vehicles.
- **Defrosting** of frozen water pipes.

- **Welding** thermoplastic materials as well as modified bitumen.
- **Igniting** of wood shavings, paper, coal or straw in furnaces.

DEVICE DESCRIPTION



1	Power supply cord	5	Air filter
2	Main switch	6	Rubber stand
3	Potentiometer for temperature adjustment	7	Heater tube
4	Handle		



OPERATING CONDITION

- If it is not possible to start the motor, a reset is needed.
 - Reset: Turn off main switch – wait for 3 seconds – Turn on main switch
- Maintain the maximal allowed impedance $Z_{max.} = 0.301 + j0.188$ and if necessary consult the power supply company.
- As required, push-fit appropriate nozzle or reflector.
- Connect the tool to the mains.
- Adjust the hot air temperature by the potentiometer (3), Switch on (2) and let the tool heat up for about 5 minutes.

CHANGE OF NOZZLES AND REFLECTORS

- Allow the tool to cool down before changing nozzles/reflectors or use only combination pliers.
- Do not touch the hot nozzle/reflector and make sure to put it only on a heat resistant surface, because of fire hazard.
- The nozzles/reflectors are easily pushed on to the tapered element housing (7) and are secured by fastening the screw on the clamp.

TECHNICAL DATA

Technical Data		ErOn BL		
Voltage	V	230	120	
Frequency	Hz	50 / 60		
Power consumption	W	2300	2700	3400
Temperature	°C	20 – 650 stepless controlled		
Max. air flow	l/min	600		
Noise level (EN ISO 11203)	dB(A)	ca. 3000		
Dimensions	mm (L x W x H)	320 x 94, handle 64		
Weight with 5 m cable	kg	1.5 with 3m cord		
Protection class		IP20		
Conformity symbol				
Protection type I				
Electrical safety	<input checked="" type="checkbox"/> double insulated			

MAINTENANCE

- Airfilter (5) should be cleaned with a brush.
- Check power supply cord (1) and plug for any possible electrical or mechanical damage.
Should the mains cable of the tool be damaged, it must be immediately exchanged by the supplier, his customer service or another qualified person to prevent danger.

ASSISTANCE AND SUPPORT

The BAK group and its authorised service centres offer free support and assistance in your application. Our specialists will be pleased to help you.

Customer service and orders:

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ACCESSORIES

Optimum results will be achieved when BAK accessories and spare parts are used. Please refer to our brochures for additional information.

SERVICE AND REPAIR

The hot air tool should be checked by an authorised service centre approx. every 1000 operating hours. Repairs have to be carried out exclusively by BAK authorised service centres.

SHIPPING

For repairs, please return the device appropriately packed for transport to your next BAK service centre.

Shipping to CUSTOMER ACCOUNT.

Technical modifications reserved. In case of doubt, consultation with BAK is required. Images and drawings may deviate from the original. Changes reserved.

TRANSPORT – HANDLING – STORAGE

Transport:

The hot air tool is packed appropriately and must be protected from moisture.

Handling:

The shipment must be checked if complete and for transport damage. In the event of transport damage, the defect must be confirmed in writing at the time of the delivery by the carrier. The seller must be promptly informed in writing!

Storage:

In the case of temporary storage, the welding machine should be kept packed and must be protected from moisture. In the case of damage resulting from improper storage, no warranty claim will be honoured.

DISPOSAL



Power tools, accessories and packaging should be sorted for environmental friendly recycling.

Do not dispose power tools together with household waste!

Only EU countries: According to the European Directive 2012/19/EU on waste electrical and electronic equipment and its incorporation into national law, power tools that are no longer operational must be separately collected and sent to be environmental friendly recycled.